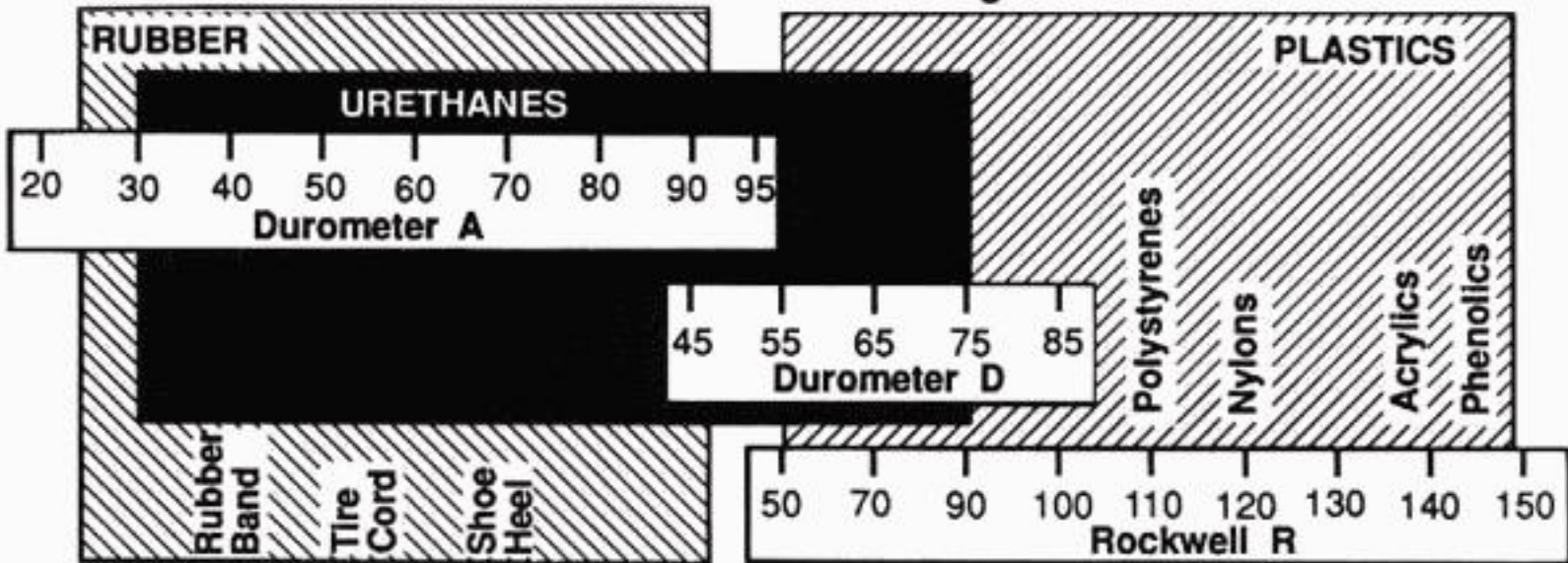


Polyurethane Hardness & Typical Mechanical Properties

Black area indicates the hardness ranges of URETHANES



MECHANICAL PROPERTY	ASTM	MP300	MP600	MP750	MP850	MP900	MP950	MP160	MP175
Tensile Properties	Test								
Break, psi	D-412	380	4500	5500	6000	4500	5500	6500	7500
100% modulus, psi	D-412	80	250	350	600	1100	1800	3000	5500
300% modulus, psi	D-412	170	600	1000	1500	2100	4000	6500	-
Elongation, %	D-412	515	500	500	500	450	320	300	225
Break Set, %	D-412	-	5	10	10	10	10	15	-
Modulus of Elasticity, psi	D-638	-	5	15	25	50	90	125	-
Compression Properties (Shape factor 0.56)									
Deflection, psi @ 5%	D-575	15	30	70	180	310	450	-	-
Deflection, psi @ 10%	D-575	25	70	140	390	625	890	-	-
Deflection, psi @ 15%	D-575	34	110	220	560	875	1170	-	-
Deflection, psi @ 20%	D-575	38	160	280	690	1125	1400	-	-
Deflection, psi @ 25%	D-575	44	220	330	800	1350	1600	-	-
Compression Set, %									
Method A @ 70° C	D-395	-	10	8	5	-	1	10	15
Method B @ 70° C	D-395	9	10	15	25	30	40	50	-
Durometer, Shore ± 5	D-2240	30A	60A	75A	85A	90A	95A	60D	75D
Tear Properties, pli, Die C	D-624	90	200	250	400	400	450	700	850
Abrasion Resistance, Tabor									
H18 @1000 gm. load, mg. loss/1000 cycles	C-501	-	30	40	40	30	40	80	450
Specific Gravity	D-792	1.20	1.26	1.26	1.26	1.10	1.15	1.18	1.18
Base		Ester	Ester	Ester	Ester	Ether	Ether	Ether	Ether

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